

Work Order ID 96378

96378

Page 1

January-25-13 2:33:25 PM

Item ID: D350-567-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/25/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 1/29/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev D

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and create labels per PPP D350-567-031 chg001

0.00

0.00

DAS
15
9-89

13-129

MLJ 13-01-29

1

110

110

Packaging

Packaging

Packaging

Memo

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

0.00

0.00

DAS
15
9-89

13-129

12-01-29 JB

1

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

1

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Page 2

January-25-13 2:33:25 PM

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D350-567-031								
	Location: _____								
	PPP Rev: _____								
140 *140* QC	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							
	Quality Control								

PL 13-01-29

Picklist Print

January-25-13 2:33:24 PM

Page 1

Wbrk Order ID: 96378

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/25/13

Required Date: 1/29/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ANS26G632R12 Screw		Purchased	No			120	Each	88.0000	8	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST345		88							
				124330		88							
D2463 Seal		Manufactured	No			120	f	289.7403	3.75	3.75			
(D2463-0450) CUT (1) AT 45.00" ASPER DWG ***PER KIT***				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST403		289.74028							
				72232		15.38							
				79478		0.43737							
				83542		0.04291							
				90297		273.88							
D3210-1 Doubler		Manufactured	No			120	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		1							
				91696		1							
D3211-1 Bracket		Manufactured	No			120	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		5							
				91755		5							
D3212-1 Floor Window		Manufactured	No			120	Each	4.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		4							
				90186		4							

Picklist Print

January-25-13 2:33:25 PM

Page 2

Work Order ID: 96378

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/25/13

Required Date: 1/29/13

Start Qty: 1.00

Required Qty: 1.00

D3213-041

Door Assembly

Manufactured No

120 Each 2.0000

0

1

Location

Loc Qty

Loc Code

ST211

2

82832

2

82832

DT8439

template

Manufactured No

120 Each 0.0000

0

1

MS20470AD4-5

Rivet, Universal Head

Purchased No

120 Each 1,943.0000

40

40

Location

Loc Qty

Loc Code

GA

600

122452

600

ST336

1343

122452

1343

122452

MS20470AD4-6

Rivet, Universal Head

Purchased No

120 Each 3,152.0000

90

90

Location

Loc Qty

Loc Code

GA

62

118927

62

ST336

1028

124231

1028

ST505

2062

123021

2062

123021

MS20470AD4-7

Rivet, Universal Head

Purchased No

120 Each 8,909.0000

20

20

Location

Loc Qty

Loc Code

ST336

4865

122452

83

123525

4782

ST509

4044

124231

4044

123525

January-25-13 2:33:25 PM

Shop Packet Print

Page 2

Picklist Print

January-25-13 2:33:25 PM

Page 3

Work Order ID: 96378

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/25/13

Required Date: 1/29/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L06

Nut

Purchased No

120 Each 95.0000

8

JB

Location

Loc Qty

Loc Code

ST314

95

122441

3

123900

92

123900

WAS1149DN632J

Washer

Purchased No

120 Each 221.0000

8

JB

13-01-29

Location

Loc Qty

Loc Code

ST293

221

123900

221

123900

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
					D2463-0450	NEOPRENE SEAL
					D3210-1	DOUBLER
					D3211-1	BRACKET
					D3212-1	FLOOR WINDOW
					D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Date: 08.07.08